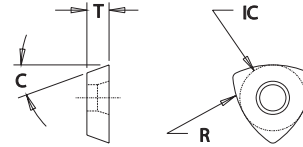


Inserts

Conventional

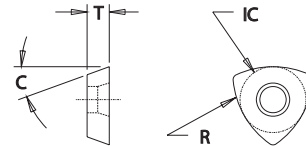
CTDCB Type for "BNS" Series cutters



Insert Dimensional & Grade Specifications

Insert Number	IC	T	R	C	Coated Grades				Uncoated Grades			
					586XRm	606jRm	LT-50	LT-40	LTC-21	LTC-14	LTC-10	
CTDCB-2.53-12	0.312	0.093	0.375	16°							●	
CTDCB-2.53-12B	0.312	0.093	0.375	16°			●●●	●				
CTDCB-2.53-12J	0.312	0.093	0.375	16°								●●●
CTDCB-32-14	0.375	0.125	0.437	16°				●				
CTDCB-32-14B	0.375	0.125	0.437	16°			●●●	●				
CTDCB-32-14J	0.375	0.125	0.437	16°								

CTPCB Type for "BNS, 540" Series cutters



Insert Dimensional & Grade Specifications

Insert Number	IC	T	R	C	Coated Grades					Uncoated Grades	
					586XRm	606jRm	LT-50	LT-45	LT-40	LTC-14	LTC-10
CTPCB-32-16B	0.375	0.125	0.500	11°		●	●●●	●		●	
CTPCB-32-16J	0.375	0.125	0.500	11°	●●						●●●
CTPCB-32-20B	0.375	0.125	0.625	11°		●	●●●	●		●	
CTPCB-32-20J	0.375	0.125	0.625	11°	●●						●●●
CTPCB-43-24B	0.500	0.188	0.750	11°		●	●●●		●	●	
CTPCB-43-24J	0.500	0.188	0.750	11°	●●●●			●●			●●●
CTPCB-43-32B	0.500	0.188	1.000	11°		●	●●●		●	●	
CTPCB-43-32J	0.500	0.188	1.000	11°	●●●●			●●			●●●

● All Materials

● Cast Iron

● Hardened Materials

● Steel

● Aluminum / Non-Ferrous

● Stainless Steel

● Heat Resistant Super Alloys