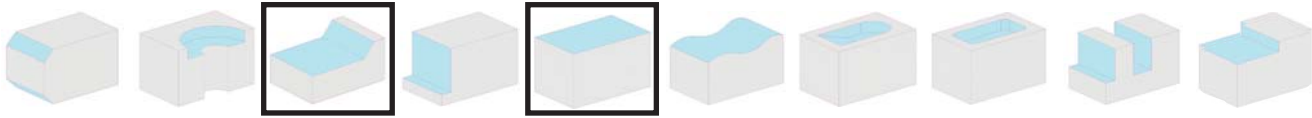
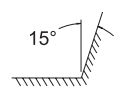
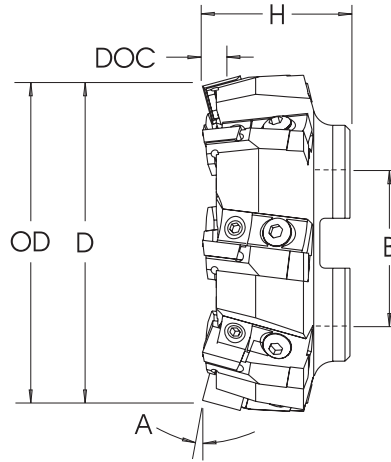


GTA Series



Face Mills

7° Pos Axial Pos Radial 15° Dish



GTA Series - Dimensional Specifications

Product Number	D	OD	B	H	A	DOC	Insert	Teeth	Weight
3GTAR4-15	3.000	3.420	1.00	1.87	15°	.425	SPE-43__	6	2.00
4GTAR6-15	4.000	4.420	1.50	1.87	15°	.425	SPE-43__	8	3.50
5GTAR6-15	5.000	5.420	1.50	1.87	15°	.425	SPE-43__	10	6.00
6GTAR8-15	6.000	6.420	2.00	1.87	15°	.425	SPE-43__	12	8.50
7GTAR8-15	7.000	7.420	2.00	1.87	15°	.425	SPE-43__	14	11.50
8GTARU-15	8.000	8.420	2.50	2.25	15°	.425	SPE-43__	16	14.50

LEFT HAND cutters also available

Insert I.C. x Thickness									
.500 x .188	Insert Pg. 43 SPE-43__	Anvil 1357R/L	Anvil 1357RA/LA	Adjusting Screw 1399	Insert Lock 1570	Lock Screw 1573	Anvil Lock 1571	Lock Screw 10-32 x 1/2"	Lock Screw Wrench 1557-PT8

Machining Parameters

Material	SFPM	FPT	Primary	Secondary
Gray Iron, Class 30	200-500	.005-.012	SPE-432 GR 586XRm	SPE-432 GR LTC-21
Tool Steel, D2	250-350	.005-.012	SPE-432 GR 606jRm	SPE-432B GR LTC-14
Medium Alloy Steel	300-700	.005-.012	SPE-432B GR LT-50	SPE-432B GR M+
Tool Steel, P20	300-700	.005-.012	SPE-432B GR LT-50	SPE-432B GR LTC-14
Soft Alloy Steel	400-800	.005-.012	SPE-432 GR LT-40	SPE-432 GR LTC-14

- Free cutting positive geometry accommodates a variety of workpiece materials
- Precision hardware components ensure quick accurate insert indexing
- Hardened hardware components provide body protection for superior tool durability
- 15° dish angle utilizing the standard SPE-43 insert