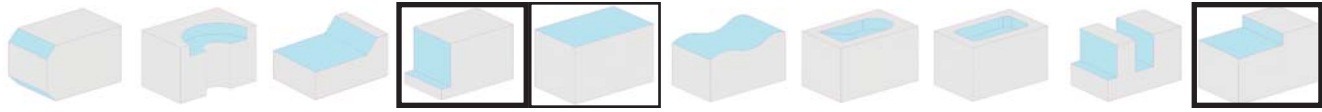
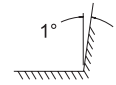
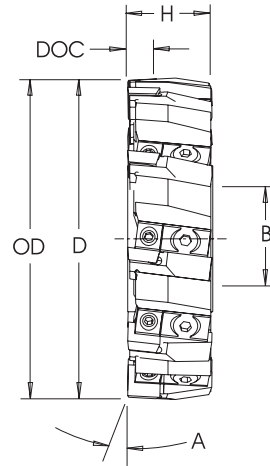


GTAH Series



Half Side Mills

7° Pos Axial Pos Radial 1° Dish



GTAH Series - Dimensional Specifications

Product Number	D	OD	B	H	A	DOC	Insert	Teeth	Weight
4GTARH-1-5H	4.000	4.030	1.25	1.31	1°	.375	SPE-43__	8	3.31
5GTARH-1-6H	5.000	5.030	1.50	1.31	1°	.375	SPE-43__	10	5.50
6GTARH-1-6H	6.000	6.030	1.50	1.31	1°	.375	SPE-43__	12	8.00
7GTARH-1-8H	7.000	7.030	2.00	1.31	1°	.375	SPE-43__	14	11.00
8GTARH-1-8H	8.000	8.030	2.00	1.31	1°	.375	SPE-43__	16	14.50

LEFT HAND cutters also available

Insert I.C. x Thickness									
.500 x .188	SPE-43__	1357R/L	1357RA/LA	1399	1570	1573	1571	10-32 x 1/2"	1557-PT8

Machining Parameters

Material	SFPM	FPT	Primary	Secondary
Gray Iron, Class 30	200-500	.005-.012	SPE-432 GR 586XRm	SPE-432 GR LTC-21
Tool Steel, D2	250-350	.005-.012	SPE-432 GR 606jRm	SPE-432B GR LTC-14
Medium Alloy Steel	300-700	.005-.012	SPE-432B GR LT-50	SPE-432B GR M+
Tool Steel, P20	300-700	.005-.012	SPE-432B GR LT-50	SPE-432B GR LTC-14
Soft Alloy Steel	400-800	.005-.012	SPE-432 GR LT-40	SPE-432 GR LTC-14

- Free cutting positive geometry accommodates a variety of workpiece materials
- Precision hardware components ensure quick accurate insert indexing
- Hardened hardware components provide body protection for superior tool durability
- Adjustable anvil allows accurate setting of wiper insert for superior finishes
- Engineered for balance and stability over a broad spectrum of applications



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