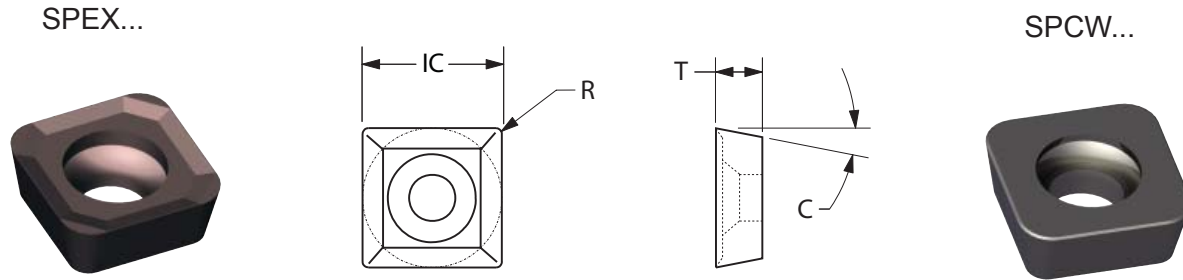


250 Series



Insert Dimensional & Grade Specifications								
Insert Number	IC	T	R	C	LT-4073B	LT-2373B	908XRm	LTC-1200
SPEX-436	0.500	0.188	0.094	11°	●	●	●	●
SPCW-436W820	0.500	0.188	0.094	11°				▼

250 Series High Feed Cutter - Speeds and Feeds Machining Parameters			
Material	SFM	Feed / Tooth	Max. Depth
Low Carbon Steel	650 - 750	.020 - .060	0.040
Alloy Steel	500 - 600	.020 - .060	0.040
Austenitic Stainless	550 - 650	.020 - .060	0.040
Martensitic Stainless	500 - 550	.020 - .060	0.040
Aluminum	1000 +	.020 - .060	0.040
▼ Gray Iron	2500 - 2800	.020 - .060	0.040
■ Gray & Ductile Iron	750 - 850	.020 - .060	0.040
Titanium / Supper Alloys	80 - 150	.020 - .060	0.040

P = Steel   
 M = Stainless   
 K = Cast Iron   
 N = Non-Ferrous   
 S = High Temp Alloy