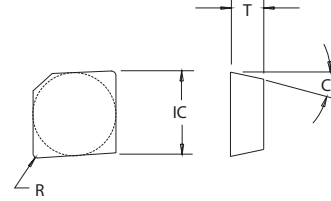


ZPE Type

for "GXS, GXSH, NXS" Series cutters



Insert Dimensional & Grade Specifications												
Insert Number	IC	T	R	C	Coated Grades					Uncoated Grades		
					586XRm	606jRm	LT-50	LT-45	LT-40	LTC-83	LTC-14	LTC-10
ZPE-321	0.375	0.126	0.015	11°							●●●●	●
ZPE-322	0.375	0.126	0.031	11°							●●●●	

Insert Dimensional & Grade Specifications													
Insert Number	IC	T	R	C	Coated Grades					Uncoated Grades			
					586XRm	606jRm	LT-50	LT-45	LT-40	M+	LTC-83	LTC-37	LTC-10
ZPE-432	0.500	0.188	0.031	11°				●●●				●●●●	
ZPE-432B	0.500	0.188	0.031	11°							●	●	

Insert Dimensional & Grade Specifications													
Insert Number	IC	T	R	C	Coated Grades					Uncoated Grades			
					586XRm	606jRm	LT-50	LT-45	LTM	M+	LTC-83	LTC-14	LTC-10
ZPE-632B	0.750	0.188	0.031	11°							●	●	
ZPE-633	0.750	0.188	0.047	11°									
ZPE-634	0.750	0.188	0.062	11°							●●●●		
ZPE-634B	0.750	0.188	0.062	11°						●	●		

- All Materials
- Cast Iron
- Hardened Materials
- Steel
- Aluminum / Non-Ferrous
- Stainless Steel
- Heat Resistant Super Alloys

Index
 Specials
 Inserts
 General
 Cavity Mold
 Gray Iron
 PCD / CBN
 Slotters
 Holders
 Technical Data

Index
 Specials
 Inserts
 General
 Cavity Mold
 Gray Iron
 PCD / CBN
 Slotters
 Technical Data
 Holders